



Sabreliner Accessory Repair and Overhaul Capabilities

PART NUMBER	DESCRIPTION	CAPABILITIES	AIRCRAFT	ATA CHAPT	FLEXIBLE MAINT./SCHEDULE PART 8 CHAPTER 5 REQS.
08-8421-010	ACCUMULATOR	Overhaul	S40, S60, S65, S70, S80	29	OVERHAUL
08-8423-010	ACCUMULATOR	Overhaul	S40, S60, S65, S70, S80	29	Overhaul
08-8425-0011	ACCUMULATOR	Overhaul	S40, S60, S65, S70, S80	29	Overhaul
08-8425-010	ACCUMULATOR	Overhaul	S40, S60, S65, S70, S80	29	Overhaul
100PHM2	PITOT HEAT MONITOR	Repair	SABRE,S40	31	REPAIR
100PHM2A	HEAT MONITOR	Repair	SABRE,S80	31	REPAIR
10752B	REGULATOR	Overhaul	SABRE,S40,S60,S70	31	OVERHAUL
1127L000-1	MLG STRUT ASSY	Repair	sabre	32	REPAIR
1127L000-2	MLG STRUT ASSY	Repair	S40, S60, S70, S65	32	REPAIR
1127L000-3	MLG STRUT	Repair	SABRE	32	REPAIR
1127L000-4	MLG STRUT	Repair	SABRE	32	REPAIR
1127L000-5	MLG STRUT ASSY	Repair	sabre	32	REPAIR
1127L000-6	MLG STRUT	Repair	Sabre	32	REPAIR
1127L001-1	UPPER BARREL L/H	Repair	SABRE	32	Repair
1127L001-2	UPPER BARREL R/H	REPAIR	SABRE	32	REPAIR
1127L001-3	UPPER BARREL	REPAIR	SABRE	32	REPAIR
1127L001-4	UPPER BARREL	REPAIR	SABRE LIFE LIMIT ITEM: ***NUMEROUS NOTES***	32	REPAIR
1127L001-5	UPPER BARREL	REPAIR	SABRE, S40,S60,S65,S70,S80	32	REPAIR
1127L001-6	UPPER BARREL	REPAIR	SABRE LIFE LIMIT ITEM: ***NUMEROUS NOTES***	32	REPAIR
1127L003	CLEVIS PIN MLG	Repair	SABRE,		REPAIR
1127L003-1	CLEVIS	Repair	SABRE	32	REPAIR
1127L011-1	PISTON	Repair	SABRE	32	REPAIR
1127L011-2	PISTON	Repair	SABRE	32	REPAIR
1127L011-3	PISTON	Repair	SABRE	32	REPAIR
1127L011-4	PISTON	Repair	SABRE	32	REPAIR
1127L011-5	PISTON	Repair	SABRE,S40,S60,S65	32	REPAIR
1127L011-6	PISTON	Repair	SABRE	32	REPAIR
1127L033	ARM ASSY.	Overhaul	SABRE, S40,S60,S65,S70,S80	32	OVERHAUL
1176L001	MANIFOLD ASSY	Overhaul	SABRE,	32	OVERHAUL
1319-595850	VALVE CONTROL/TEST	Overhaul	SABRE, S40,S60,S65,S70,S80	28	OVERHAUL



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1375-569333-1	VALVE DUMP HYD.	Overhaul	SABRE, S40,S60,S65,S70,S80	29	OVERHAUL
13904B	VACUUM PUMP *see alt*	Repair	SABRE,	21	REPAIR
13905	VAC. PUMP *see alt*	Overhaul	SABRE,S40,S60	21	REPAIR
140-5400-501	T/R ASSY	Overhaul	SABRE	78	OVERHAUL
140-5400-502	T/R ASSY	Overhaul	SABRE	78	OVERHAUL
174492	CLEVIS PIN MLG ACT.	Repair	SABRE		INSPECT
174975	UPPER BARREL	Repair	SABRE	32	REPAIR
174976	UPPER BARREL	Repair	SABRE	32	REPAIR
18240	VALVE	Overhaul	SABRE, S40,S60,S65,S70,S80	29	OVERHAUL
18240-1	HYD BRAKE SHUTTLE VALVE	Overhaul	SABRE, S40,S60,S65,S70,S80	29	OVERHAUL
2001L000-1	MAIN LDG GEAR	Repair	S80	32	REPAIR
2001L000-2	MAIN LDG GEAR	Repair	S80	32	REPAIR
2001L000-3	L/H MLG	Repair	SABRE	32	Repair
2001L000-4	R/H MLG	Repair	SABRE	32	REPAIR
2001L004-1	PISTON	Repair	SABRE	32	REPAIR
2001L004-3	PISTON	Repair	SABRE	32	REPAIR
2001L004-5	LOWER PISTON	Repair	SABRE	32	REPAIR
2001L004-7	PISTON	Repair	SABRE	32	REPAIR
2001L005-1	LOWER TORQUE ARM LH	Repair	SABRE	32	REPAIR
2001L005-3	LOWER TORQUE ARM	Repair	SABRE	32	REPAIR
2001L006-1	TORQUE ARM	Repair	SABRE	32	REPAIR
2001L006-3	TORQUE ARM	Repair	SABRE ?	32	REPAIR
201700-2	BOOST PUMP	Overhaul	SABRE, S40,S60,S65,S70,S80, test	28	TBO 2000HRS
21011-1	VALVE	Repair	SABRE S40,S60,S70,S80	21	REPAIR
21011-2	VALVE	Repair	SABRE,S40,S60,S65,S70,S80	21	REPAIR
21017-1	VALVE SHUT-OFF	Overhaul	SABRE, S40,S60,S65,S70,S80	21	OVERHAUL
23080-002	STARTER-GENERATOR	Overhaul	SABRE,S65	24	TBO 1200 HOURS
23080-004	STARTER GENERATOR	Overhaul	SABRE, S65*	24	OVERHAUL
23080-058	STARTER-GENERATOR	Overhaul	SABRE, S65	24	OVERHAUL
23932-002	ALTIMETER	Overhaul	SABRE,S80	31	OVERHAUL
2571817	MLG STRUT	REPAIR	SABRE	32	REPAIR
2571818	MLG STRUT	Overhaul	SABRE	32	REPAIR



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2573963	LDG GEAR ASSY	REPAIR	SABRE	32	REPAIR
2573963-1	MAIN LANDING GEAR	Repair	SABRE	32	REPAIR
2573964	LDG GEAR ASSY	Repair	SABRE	32	REPAIR
2573964-1	MAIN LANDING GEAR STRUTS	Repair	SABRE	32	REPAIR
2573966	PISTON	Repair	SABRE	32	REPAIR
2577469	UPPER BARREL	Repair	SABRE	32	REPAIR
265-335501-301	DOWNLOCK	Repair	SABRE, S40*		REPAIR
265-335501-302	DOWNLOCK	Repair	SABRE, S40*		REPAIR
265-528201	BUNGEE	Overhaul	SABRE, S40,S60,S70,S80	27	OVERHAUL
265-528210-21	BUNGEE	Overhaul	SABRE,S40,S60,S65,S70,S80	27	OVERHAUL
265-528210-21D	BUNGEE BIAS LG.CTRL	Overhaul	SABRE	27	OVERHAUL
265-528401	BUNGEE	Overhaul	SABRE	27	OVERHAUL
265-580128	NLG DOWNLOCK ASSY	Overhaul	SABRE,S40,S60,S65,S70,S80	32	OVERHAUL
265-580131-21	UPLOCK	Overhaul	SABRE, S60,S65,S70,S80	29	REPAIR
265-580132-12	UPLOCK CYL.	Repair	SABRE, S40,S60,S65,S70,S80	29	REPAIR
265-580132-1M	HYD ACT CYLINDER	Repair	SABRE	29	Repair
265-580132-2M	HYD ACT CYLINDER	Overhaul	SABRE	29	REPAIR
265-580142	HYDRAULIC RESERVOIR	Repair	SABRE, S40,S60,S70,S80	29	REPAIR
265-580154-21	CYLINDER ASSY	REPAIR	SABRE, S40,S60	29	REPAIR
265-580154-31	CLYINDER	REPAIR	SABRE,S40,S60,S70,S80	29	REPAIR
265-580165	ROD END	Inspect	SABRE, S40,S60,S65,S80	29	INSPECT
265-580165-11	ROD END	Inspect	SABRE, S40,S60,S65,S70,S80	29	INSPECT
265-580601	ACTUATOR	REPAIR	SABRE, S40,S60	32	REPAIR
265-580601-1	ACT	REPAIR	SABRE	32	REPAIR
265-580602-31	MLG ACTUATOR L/H	REPAIR	SABRE S40,S60,S65.	32	REPAIR
265-580602-32	MLG ACTUATOR R/H	REPAIR	SABRE,S40,S60,S65	32	REPAIR
265-580602-51	CYLINDER	REPAIR	SABRE, S70,S80	32	Repair
265-580602-52	MLG ACTUATOR R/H	Overhaul	SABRE, S70,S80	32	REPAIR
265-580604-11	FAIRING DOOR ACTUATOR	REPAIR	SABRE, S40,S60,S65	32	REPAIR
2670075M1	ACTUATOR	Overhaul	SABRE S40,S60,S70,S80	78	OVERHAUL
2750523	HEAVY MOTOR	Overhaul	SABRE S40,S60,S65,S70,S80	29	OVERHAUL
282-580601-1	SPEED BRAKE ACTUATOR	REPAIR	SABRE,S40*,S70,S80	29	REPAIR
282-580601-2	SPEED BRAKE ACTUATOR	REPAIR	SABRE,S40,S60	29	REPAIR



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297-146	COFFEE CONTAINER	Repair	SABRE	25	REPAIR
2CM306C4A	STARTER GENERATOR	Overhaul	SABRE, S40,S60,S70,S80	24	OVERHAUL
2CM82J4	STARTER-GENERATOR	Overhaul	SABRE, S70,S80, F20	24	OVERHAUL
3010812-11	BELLCRANK(SEE -11R)	Repair	SABRE	32	REPAIR
3010812-9	BELLCRANK	Repair	SABRE	32	REPAIR
306-335501-301	DOWNLOCK	Repair	SABRE,S40,S60	32	REPAIR
306-335501-302	DOWNLOCK	Repair	SABRE,S40,S60	32	REPAIR
306-335501-401	MLG DOWNLOCK	Repair	SABRE S70,S80	32	REPAIR
306-335501-402	MLG DOWNLOCK	Repair	SABRE S70,S80	32	REPAIR
306-335501-501	DOWNLOCK	Repair	SABRE S40,S60*,S65	32	REPAIR
306-335501-502	DOWNLOCK	Repair	SABRE S40,S60*,S65	32	REPAIR
306-335501-601	DOWNLOCK	Repair	SABRE S80	32	REPAIR
306-335501-602	DOWNLOCK	Repair	SABRE S80	32	REPAIR
30B58-3B	STARTER-GENERATOR	Overhaul	SABRE, S40,S60	24	OVERHAUL
380-580150-11	NOSE STEERING CYLINDER	Overhaul	SABRE,S65	32	REPAIR
4010745-5	AXLE - NLG	Repair	SABRE, S40,S60,S65,S70,S80	32	REPAIR
4010776-1	NLG TOWING COLLAR	Repair	SABRE, S40,S60,S65	32	Repair
4010776-3	COLLAR	Repair	SABRE SELL EXCHANGE. JDR 8/10/99	32	Repair
4140-00-11	PUMP	Overhaul	SABRE	28	OVERHAUL
4140-00-232	PUMP	Overhaul	SABRE, S40,S60*, S65**,S70,S80*	28	OVERHAUL
4150-1	ACT	Repair	SABRE, S40,S60*	27	REPAIR
41560	FLOOD FLOW VALVE	Overhaul	SABRE,S60,S80	21	OVERHAUL
41560-1	FLOOD FLOW VALVE	Overhaul	SABRE, S40,S60*,S70,S80	21	OVERHAUL
4270-55	ACTUATOR TRIM	Repair	SABRE,S40,S60	27	REPAIR
4270-65	ACTUATOR	Repair	SABRE,S40	27	REPAIR
4270-66	ACTUATOR	Repair	SABRE,S80	27	REPAIR
4270-67	ACTUATOR	Repair	SABRE, S40,S60*	27	REPAIR
5001897	BRAKE	Overhaul	SABRE ROT: 2 EA. JDR 5/6/02	27	OVERHAUL
5001897-1	BRAKE ASSY.	Overhaul	SABRE, S80	32	OVERHAUL
5004012-1	WHEEL	Overhaul	SABRE	32	OVERHAUL



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5004012-5	WHEEL ASSY.	OVERHAUL	SABRE, S65	32	OVERHAUL
5004013-1	BRAKE ASSY	Overhaul	SABRE, SUPER S60	32	OVERHAUL
5004013-3	BRAKE ASSY	Overhaul	SABRE	32	OVERHAUL
5004013-4	BRAKE ASSY	Overhaul	SABRE, S65	32	OVERHAUL
5004113	TORQUE TUBE	INSPECT	SABRE	32	INSPECT
5004780	BRAKE ASSY	Overhaul	SABRE, S80SC	32	OVERHAUL
5004784	MAIN WHEEL/ 80SC	Overhaul	SABRE, S80SC	32	OVERHAUL
5010481-301	LANDING GEAR	Overhaul	SABRE	32	Overhaul
5010481-303	NLG ASSY	Overhaul	S40,S60	32	Overhaul
5010481-7	NOSE LANDING GEAR AS	Overhaul	SABRE	32	REPAIR
5010736-1	PISTON	Repair	SABRE, S40,S60,S65,S70,S80	32	REPAIR
501-1148-01	INVERTER	Repair	SABRE, S40,S70,S80	24	REPAIR
501-1148-02	INVERTER SI-2500 ()	Repair	SABRE, S65	24	REPAIR
501-1235-01	INVERTER	Repair	S65	24	REPAIR
501-1245-01	CONTROLLER	Repair	SABRE,S65	24	REPAIR
501-1249-01	INVERTER	Repair	SABRE, S65	24	REPAIR
501-1329-01	INVERTER	Repair	SABRE,S40,S65,S80, S60	24	REPAIR
502000	VALVE	Overhaul	SABRE,S65,S80	26	OVERHAUL
516165-1	VALVE-POWER BRAKE	Repair	SABRE S40*,S60*, S70,S80	32	REPAIR
550664	HOT AIR MIXING VALVE	Repair	SABRE, S40,S60,S60SC,S65,S70,S80*	21	OVERHAUL
693027	VALVE-ANTI-ICE (P&W)	OVERHAUL	SABRE,PWENG,JT12 SABRE , P&W JT12	30	OVERHAUL
7-101195	VALVE - FUEL AUX.	Overhaul	SABRE.S40,S60	28	OVERHAUL
71170-1	VALVE, LANDING GEAR SELECTOR	Overhaul	SABRE, S40,S60,S65,S70,S80	32	OVERHAUL
71170-2	VALVE SPEED BRAKE	Overhaul	SABRE, S40,S60,S65,S70,S80	32	OVERHAUL
7-805255	VALVE FUEL LEVEL	Repair	SABRE, S40,S60,S65,S70,S80	28	REPAIR
80-0112-3	PANEL	Repair	SABRE,S40*,S60*	31	Repair
8-100565	VALVE-FUEL VENT	Repair	SABRE,S40,S60, S65,S80	28	REPAIR
8421-010	ACCUMULATOR	Overhaul	SABRE, S65*	29	OVERHAUL
8423-010	ACCUMULATOR	Overhaul	SABRE,S40,S60,S70,S80	29	OVERHAUL
8425-0011	ACCUMULATOR	Overhaul	SABRE,S40,S60,S65,S70,S80	29	Overhaul
8425-010	ACCUMULATOR	Overhaul	SABRE, S40,S60,S65,S70,S80	29	OVERHAUL



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9550338	BRAKE ASSY	Overhaul	SABRE, S40*,S60*	32	OVERHAUL
9550338-1	BRAKE ASSY.	Overhaul	SABRE, S40*,S60*	32	OVERHAUL
9550597	WHEEL ASSY	Overhaul	SABRE	32	OVERHAUL
9550597-2	WHEEL ASSY	Overhaul	SABRE S40,S60	32	OVERHAUL
9561042	WHEEL ASSY	Overhaul	SABRE ,S80	32	OVERHAUL
9561062	BRAKE ASSY	Overhaul	SABRE	32	OVERHAUL
A20077	RELIEF VALVE	Overhaul	SABRE,	29	OVERHAUL
A8120B	PUMP	Overhaul	SABRE S65,S70,S80	28	OVERHAUL
A9541624	WHEEL, NOSE	Overhaul	SABRE S40,S60,S65,S70,S80	32	OVERHAUL
A9550597	WHEEL ASSEMBLY	Overhaul	SABRE	32	OVERHAUL
AG139-1	GENERATOR A.C.	Overhaul	SABRE,S40*,S60*	24	OVERHAUL
AG139-11	STARTER	Overhaul	SABRE	24	OVERHAUL
AV16B1661B	VALVE	Overhaul	SABRE,S40,S60,S80	28	OVERHAUL
AV16B1662	VALVE	Overhaul	SABRE,S40,S60,65*,S70,S80	28	OVERHAUL
G4710A3	LANDING LIGHT	Overhaul	SABRE,	33	OVERHAUL
G9950-1	ANTI-COLLISION LIGHT	Overhaul	SABRE S40,S60,S65,S70,S80	33	OVERHAUL
H60A2533	MOTOR	Overhaul	SABRE, S40,S60,S70,S80	29	OVERHAUL
H60F0377	VALVE - FAST ON/OFF	Overhaul	SABRE, S40,S60,S65,S70,S80	29	OVERHAUL
H60F0415	VALVE HYD. SOLENOID	Overhaul	SABRE,S40, S60,S65,S80		OVERHAUL
H61E0034M1	VALVE DUMP AIR	Overhaul	SABRE, S40,S60,S65,S70,S80	29	OVERHAUL
H61E0078	VALVE	Overhaul	SABRE, S40,S60,S65,S70,S80	32	Overhaul
HP681100-5	PARKING BRAKE VALVE	Overhaul	SABRE,S40,S60,S70,S80	32	OVERHAUL
M5421D1A	BLOWER	Overhaul	SABRE, S40,S60,S65,S70,S80	21	OVERHAUL
MIV40-370	VALVE	Repair	SABRE, S40,S60,S65,S70,S80	21	REPAIR
MS28700-1	ACCUMULATOR	Overhaul	SABRE, S65*	29	Overhaul
MS28700-3	ACCUMULATOR	Overhaul	SABRE, S60*,S65**,S70***	29	OVERHAUL
MS28700-5	ACCUMULATOR	Overhaul	SABRE	29	Overhaul
NA500	POWER UNIT/EM.LIGHTING	Overhaul	SABRE,S40,S60,S65,S70*,S80	24	OVERHAUL
PF24-3906-15BCE-S628-4	PUMP	OVERHAUL	SABRE,S40,S60,S65,S70,S80	29	OVERHAUL